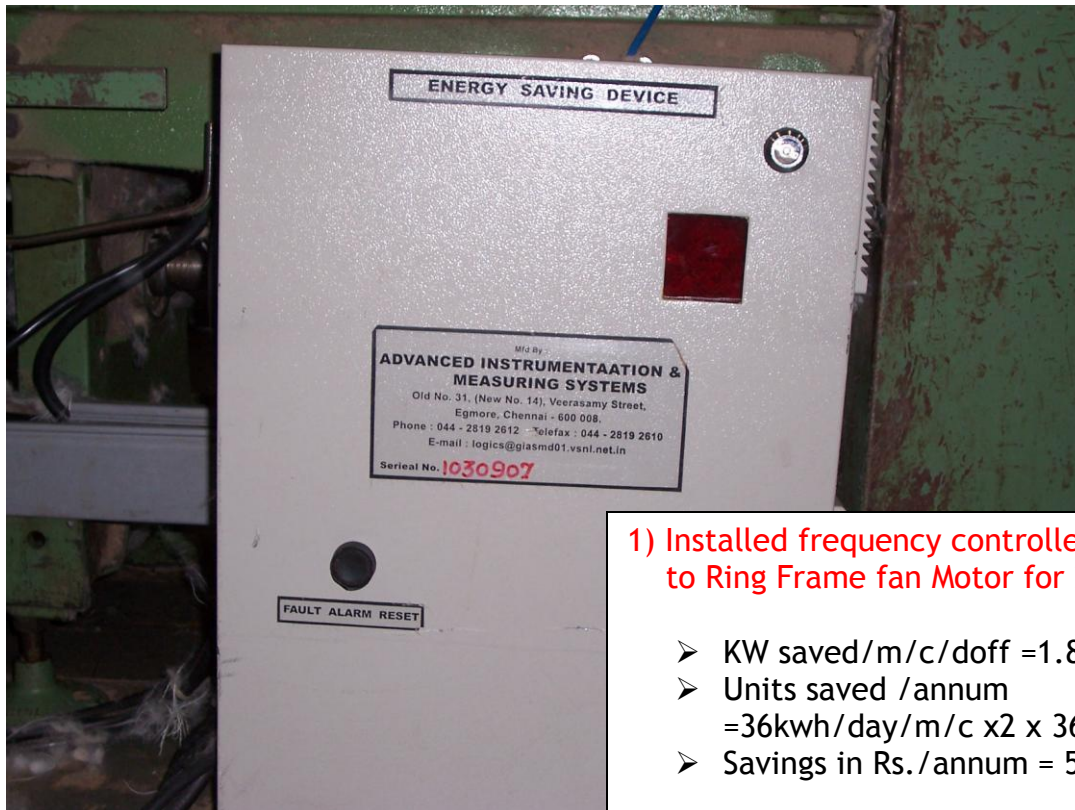


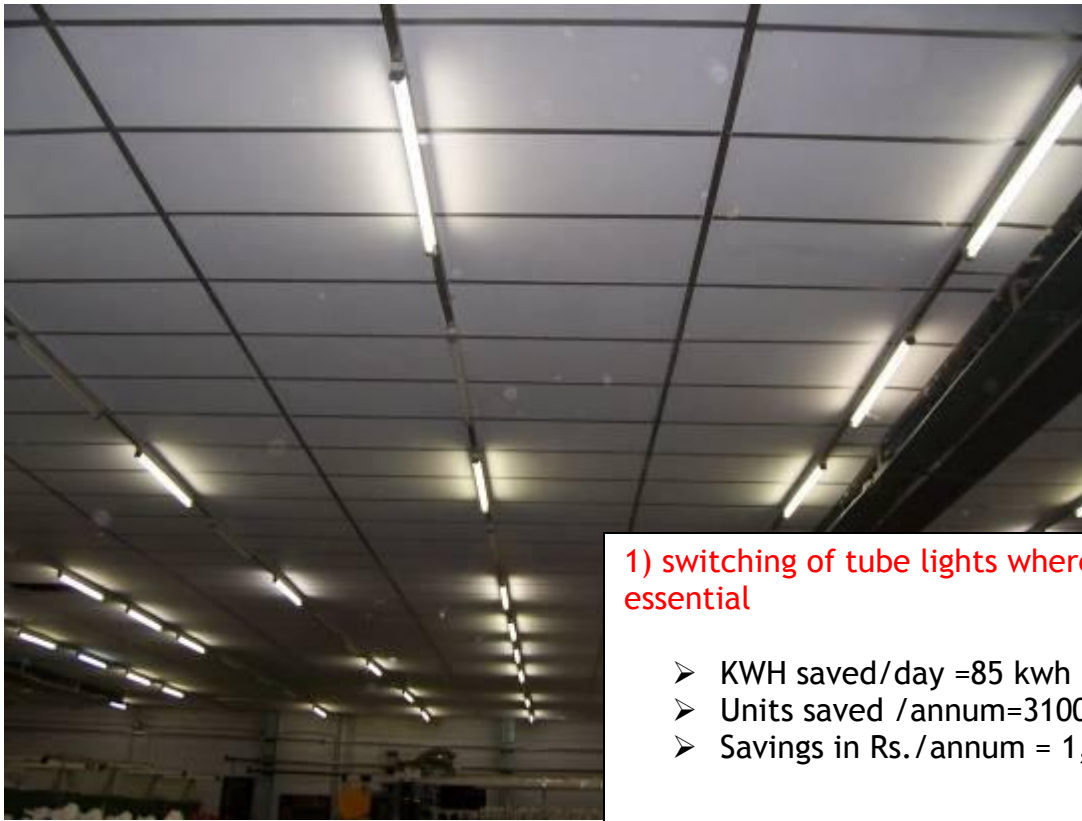
1) Installed automatic Star/Delta/Star micro processed based loadmanager to Ring Frame Main Motor for 5 m/cs

- KW saved/doff =2.25 kw
- Units saved /annum  
=25kwh/day/m/c x5 x 363 = 45375
- Savings in Rs./annum = 1,82,000



1) Installed frequency controller for to Ring Frame fan Motor for 2 m/cs

- KW saved/m/c/doff =1.8 kw
- Units saved /annum  
=36kwh/day/m/c x2 x 363 = 13000
- Savings in Rs./annum = 52000



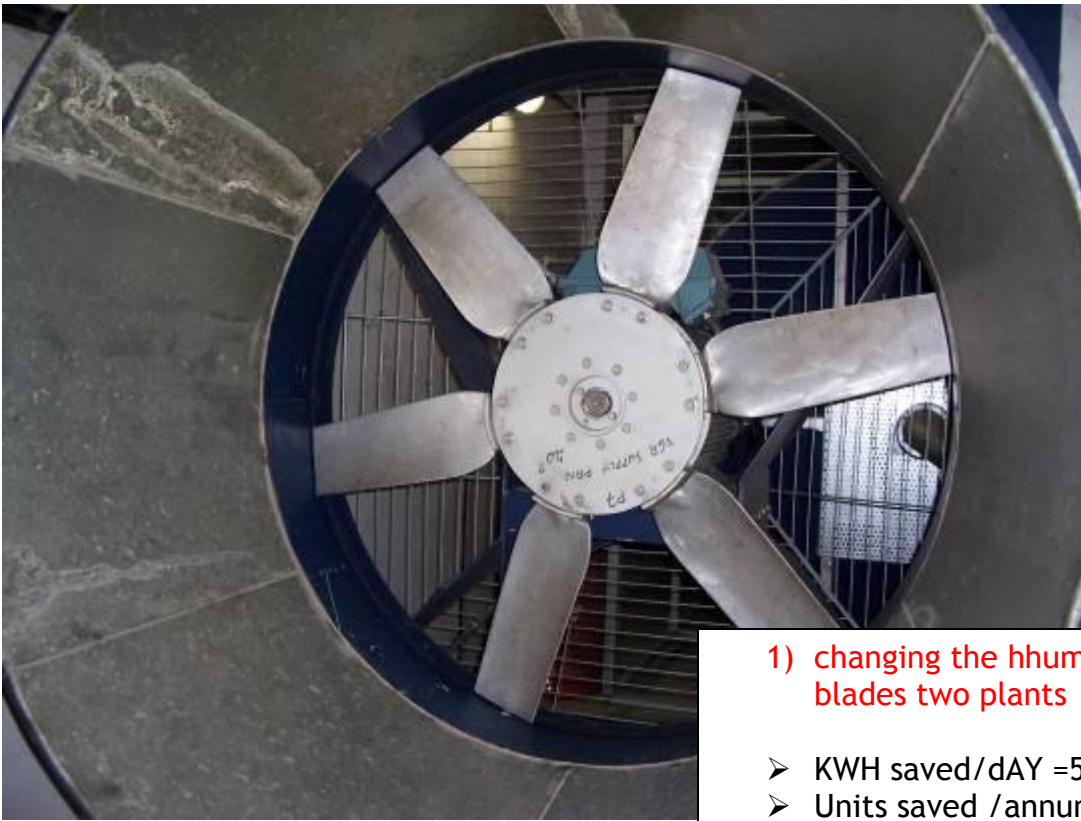
1) switching of tube lights where not essential

- KWH saved/day =85 kwh
- Units saved /annum=31000 kwh
- Savings in Rs./annum = 1,26,000



1) auto controlled to u/v chamber for 5 chambers

- KWH saved/dAY =42.45 kwh
- Units saved /annum=27000kwh
- Savings in Rs./annum = 1,09,000



1) changing the humidification fan blades two plants

- KWH saved/dAY =598 kwh
- Units saved /annum=217000kwh
- Savings in Rs./annum = 8,75000