

# Unit Profile



**GlaxoSmithKline Consumer Healthcare., Nabha**

# Unit Overview

- GlaxoSmithKline Consumer Healthcare, Nabha (Punjab) manufactures the prestigious health food brands Horlicks, Boost, Maltova & Viva.
- The site is accredited with ISO 9001:2000, ISO 14001:2001, OHSAS 18001 and HACCP certification .
- Site is located over a total area of 14.8 Acres with more than 1500 employees.
- The site was commissioned in 1960 with 2KT capacity and has present capacity of 46.9KT on Product mix.
- Continuous improvement is part of organization philosophy and specific focus on energy efficiency started in 1996 .
- Nabha site achieved energy optimization through various initiatives and harnessing Technological advances.
  - Energy efficient pumps, motors and VFDs
  - Automated processes for better control and efficiency
  - Sonic Suit Blower
  - OEE improvement of ...
  - Improved electrical efficiency through Power factor, lighting and servo stabilization.

# Our Heritage

Horlicks Ltd. Slough, U.K, initially started SBCH Ltd. formerly known as Hindustan Milkfood Manufacturers on 30 Oct 1958. The foundation stone was laid by the last Maharaja of Nabha Col. Pratap Singh on 31 May 1959. Horlicks Factory went into production in March 1960 and the formal inauguration was done by the then Minister of Industries, Govt. of India, Mr. Manu Bhai Shah in Nov 1961.

Nabha is the flagship site of GSK CH India network with almost 55% of nutritional health powders coming from Nabha. The site has grown from a 1 unit-1 line plant to a 3 units-14 lines production plant. The production capacity has grown from 2 Kilo Tonnes Horlicks production to 51 Kilo Tonnes (Includes Horlicks, its variants and other health drinks).



March'1960.... The beginning at 2 KT



2006 @ 46.9 KT  
(with 14 Lines operation & all product mix)

# Our Pride



Horlicks  
11732 MT



Vanilla HLX  
145 MT



Horlicks  
Lite 660 MT



Elaichi HLX  
250 MT



Jr. HLX  
Choc. 80  
MT



Jr.  
Horlicks  
4300 MT



Mother  
HLX 507  
MT



Boost  
7602 MT



Boost C.  
Blast 116 MT



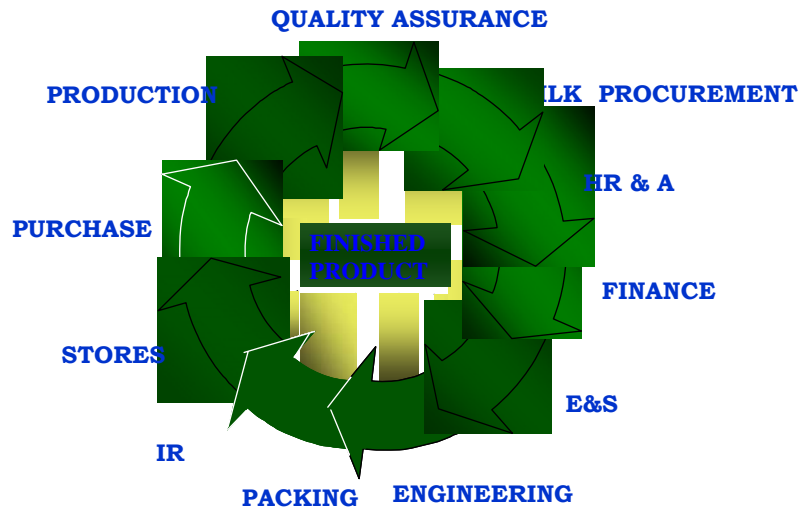
Butter Oil  
316 MT

- GSK - Nabha  
Contribution to GSK -  
India Cx Volumes at  
55% for 2006

# Our Strength - Our People



**N  
A  
B  
H  
A  
  
T  
E  
A  
M**



Management Staff: 130  
Permanent Workforce: 1180  
Temporary Workforce: 550

**Energy Manager: 01**  
**Energy Aspirant: 02**  
OE Green Belts: 46  
OE MBB / BB: 6  
LE versed: 76

# Achievements @ Nabha

## External Recognition

- Outstanding EHS contribution award from Confederation of Indian Industry (CII), Northern region in 2005
- Environment Excellence Award by Punjab Pollution Control Board in 2005
- Second prize in Inter- Industry Competition organized by CII for Best EHS Management System in 2003
- Environment Excellence award by Punjab Pollution Control Board in 2006

# Internal Recognition

- GSK's CEO's EHS Excellence Award- EHS initiative- Bio-compositing
- GSK's President role of honour 2004- Capacity Enhancement
- GSK's Business Excellence Award Gold Award Winner 2004 - Scraping Machine
- GSK's Business Excellence Award Quarterly winners 2004 - OHRA and Lean Utility
- GSK's CEO's EHS Excellence Award -Scraping Machine
- GSK's CEO's EHS Excellence Award - EHS Strategy and Ignited Minds
- GSK's CEO's EHS Excellence Award 2005- Building awareness on Road Safety
- Ergo Solution Award in 2004
- GSK's CEO's EHS Excellence Awards 2006 - Project 'Nectar - Water Conservation' for community partnership and Project 'Winning Hearts and Minds' for Health and safety Initiatives.
- Achievement Award - for scoring 80 % Compliance in GSK's global CEHS Audit
- One Million Accident Free man hours - Twice in 2004
- Two Million Accident Free man hours in 2005
- Three Million & one million Lost Time Accident Free Man-hours - 2006
- Two Million Lost Time Accident Free Man-hours - 2007
- GSK's CEO's EHS Excellence Awards 2007 - Project ' ULHAS ' for Community Partnership.

**A Journey  
Towards Continuous Improvements !!!!**