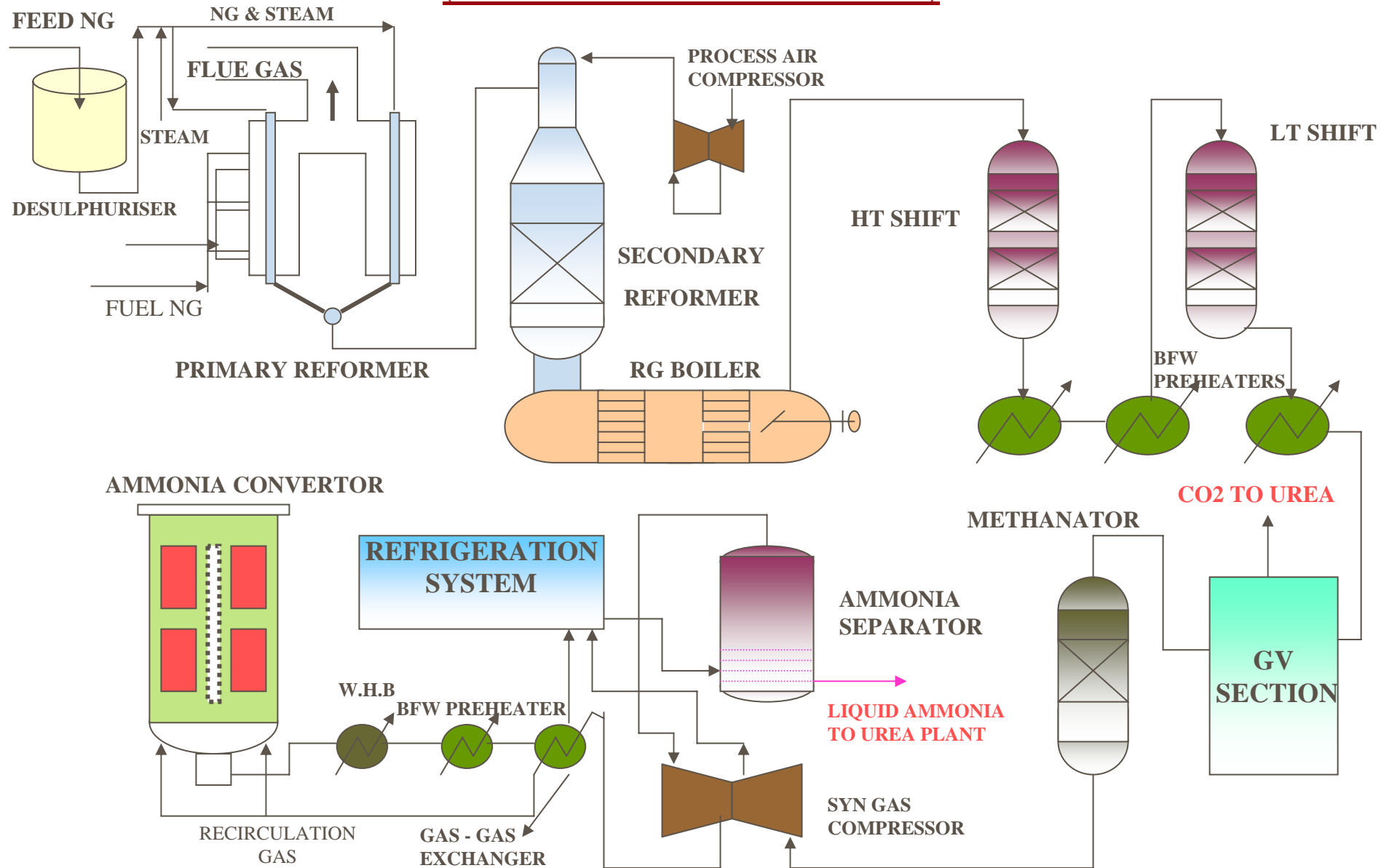
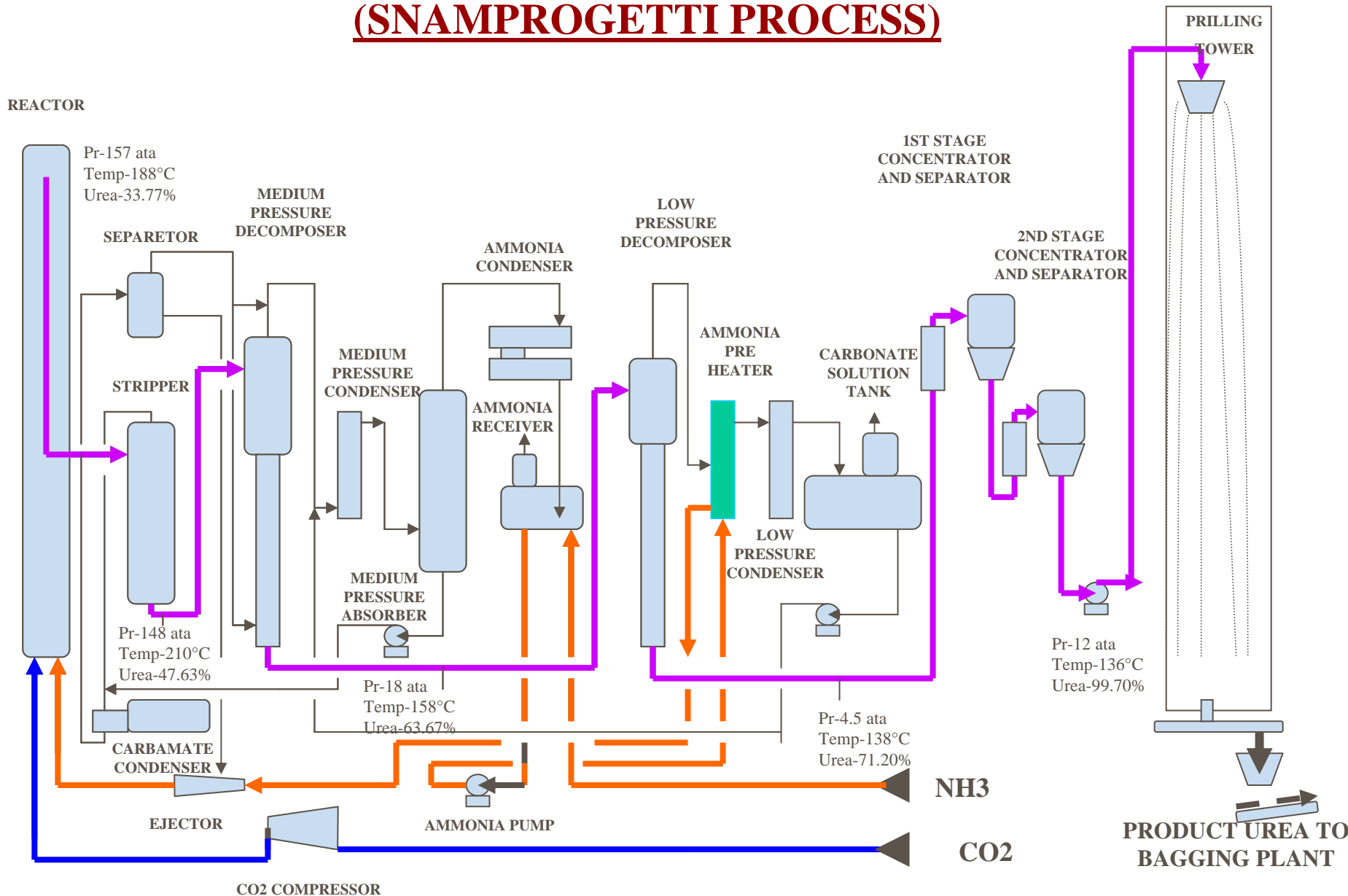


AMMONIA-1 PROCESS FLOW BLOCK DIAGRAM

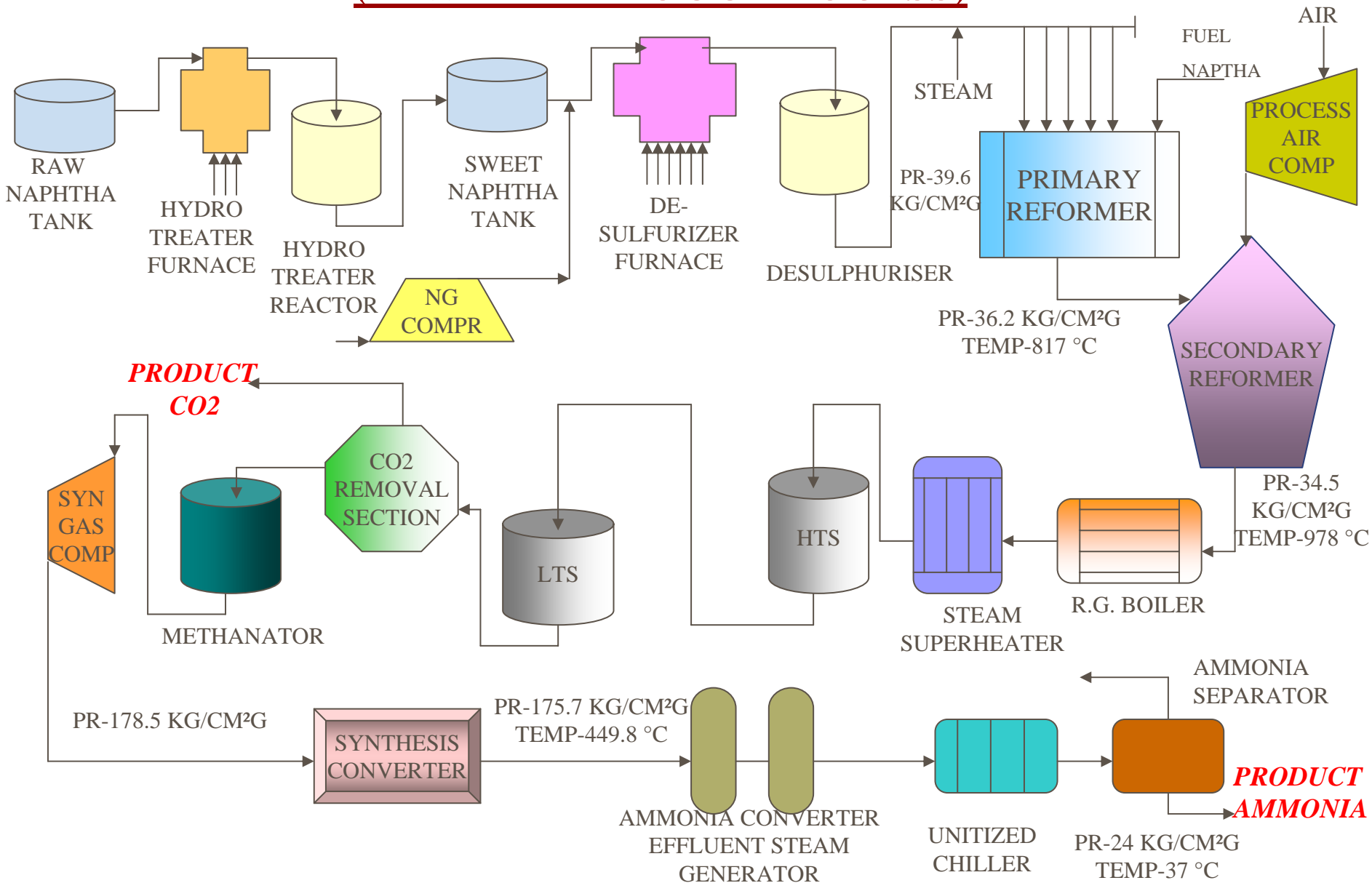
(HALDOR TOPSOE PROCESS)



UREA-I PROCESS FLOW BLOCK DIAGRAM (SNAMPROGETTI PROCESS)



AMMONIA-II PROCESS FLOW BLOCK DIAGRAM (M.W.K. KELLOGG PROCESS)



UREA-II PROCESS FLOW BLOCK DIAGRAM (TEC'S ACES PROCESS)

