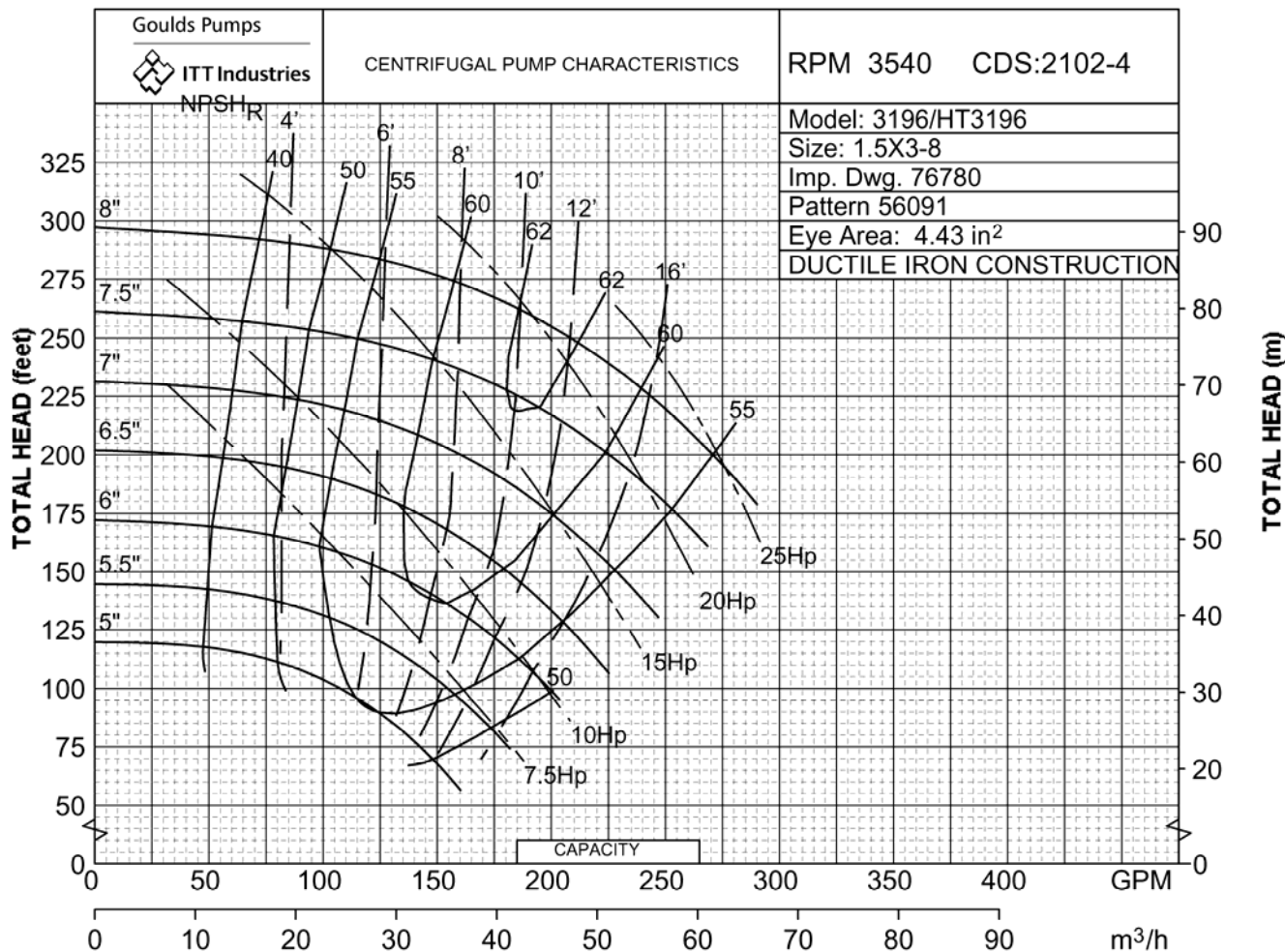
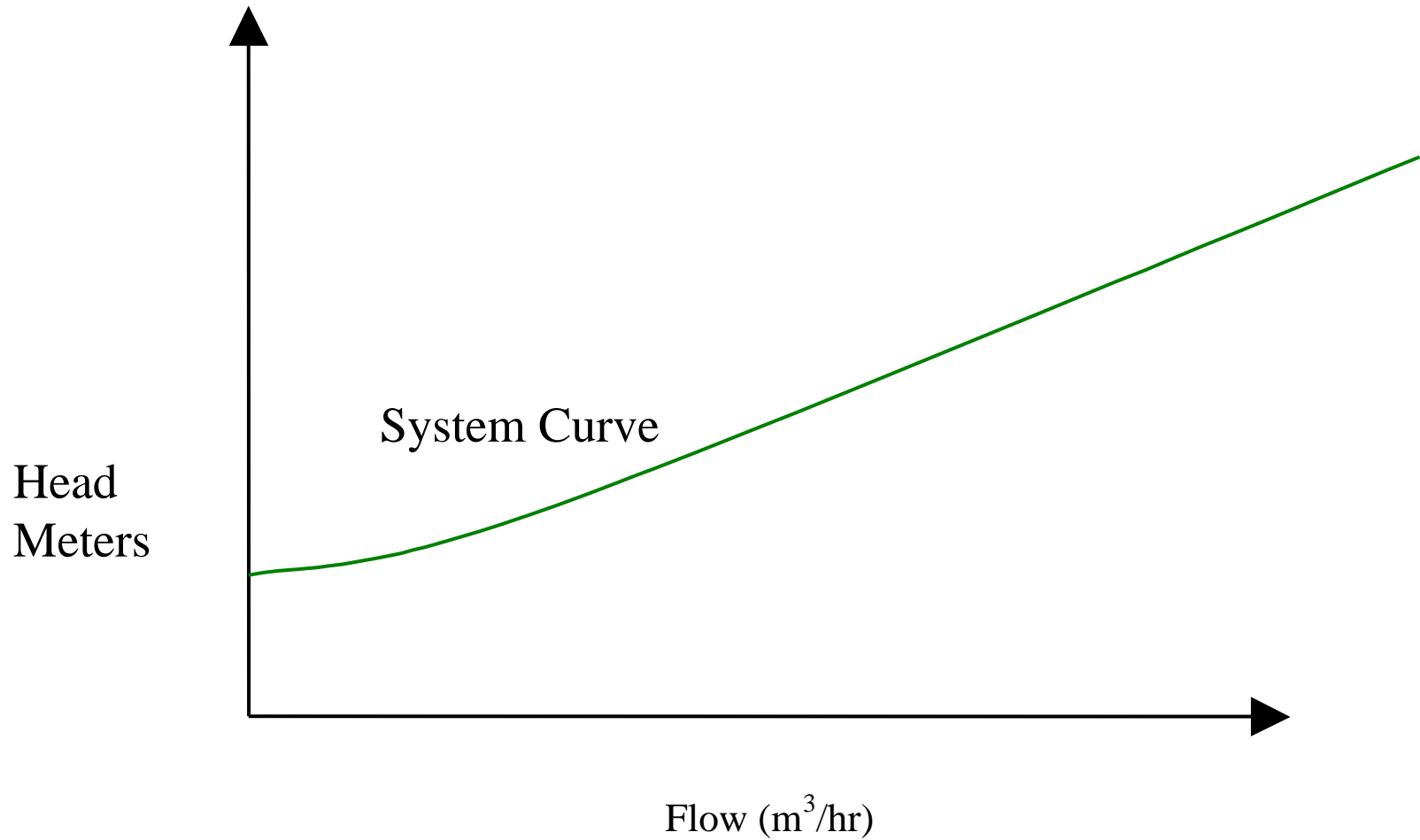


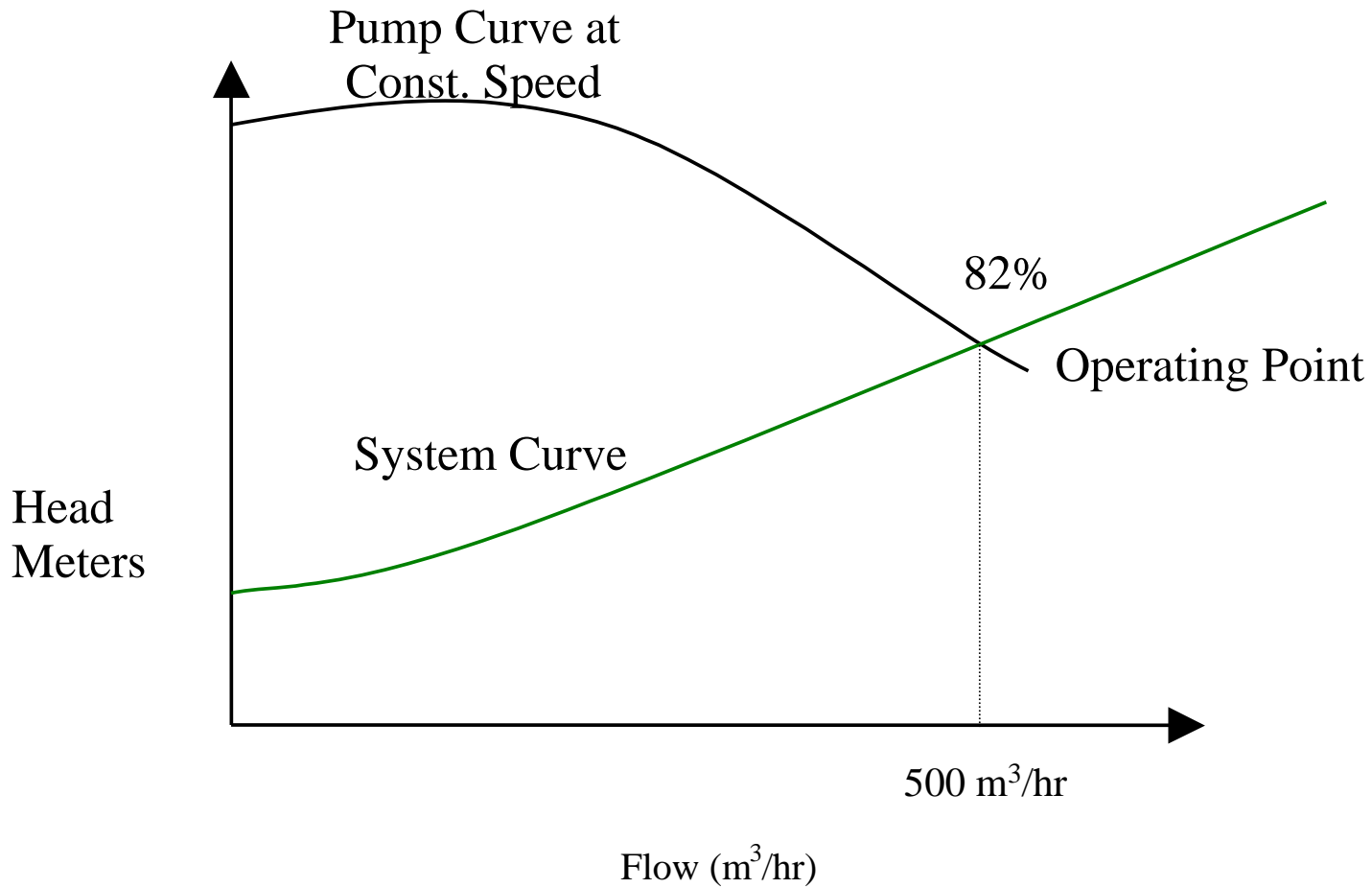
# TYPICAL PUMP CHARACTERISTIC CURVES



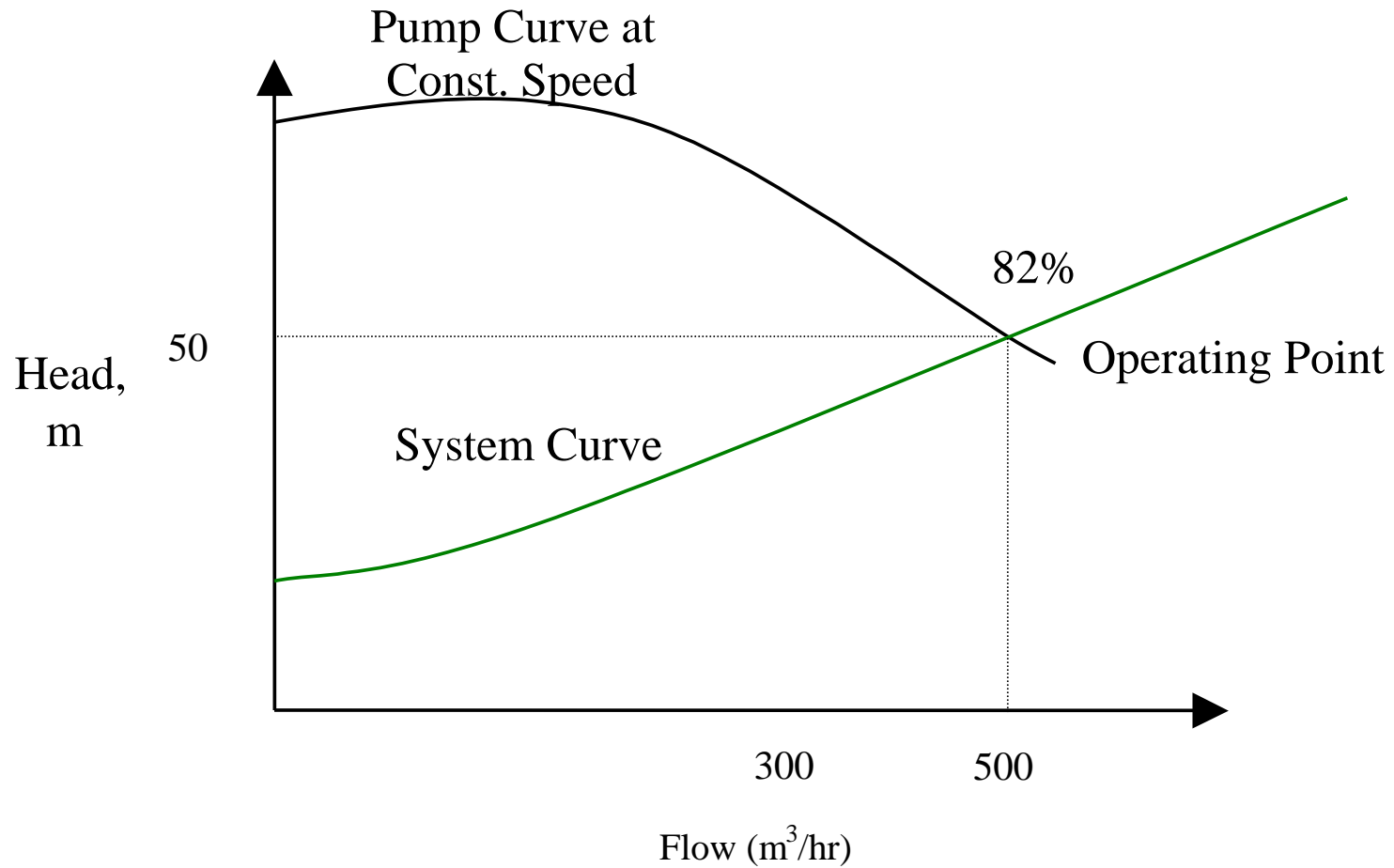
# SELECTING A PUMP



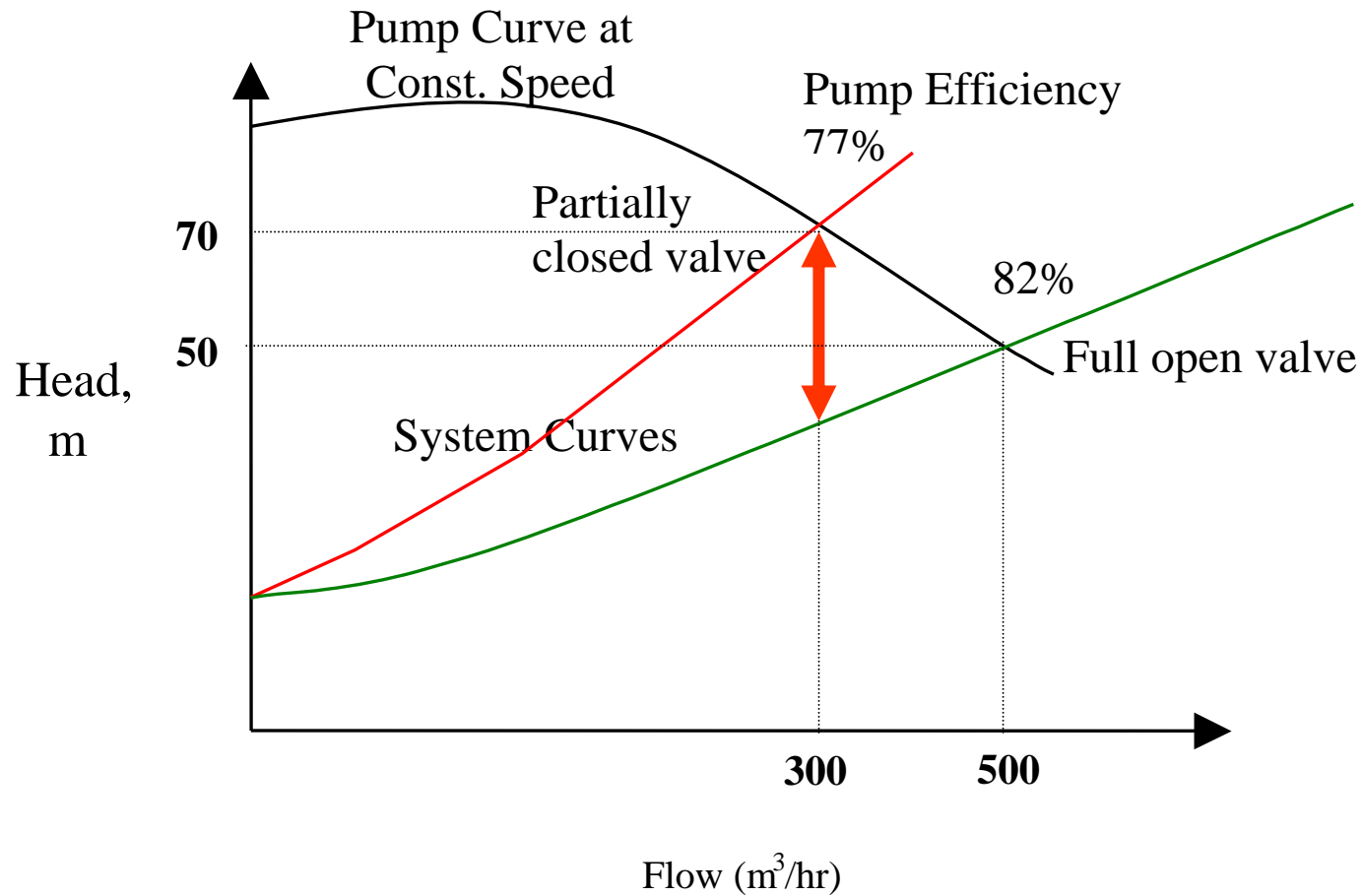
# SELECTING A PUMP



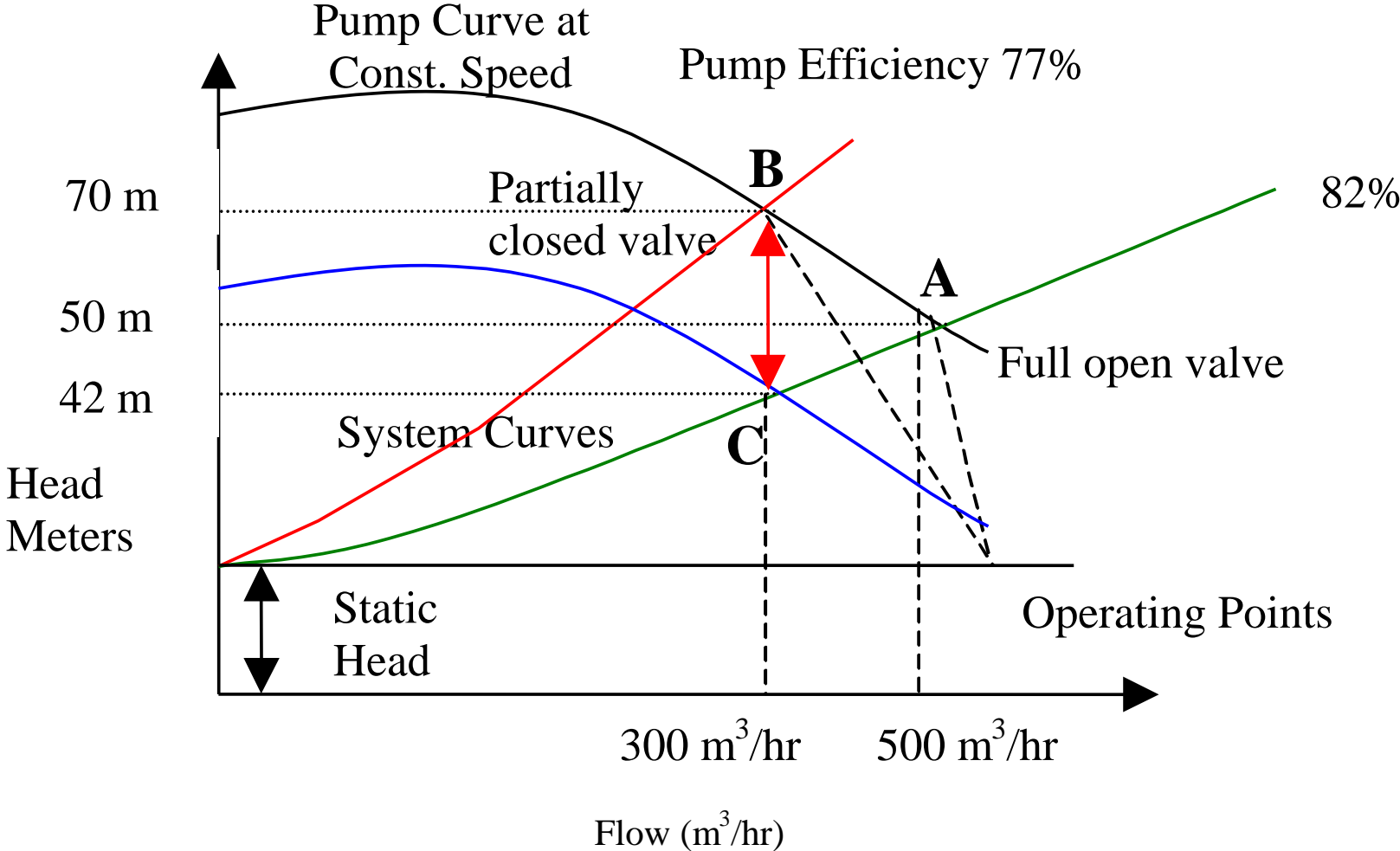
# SELECTING A PUMP



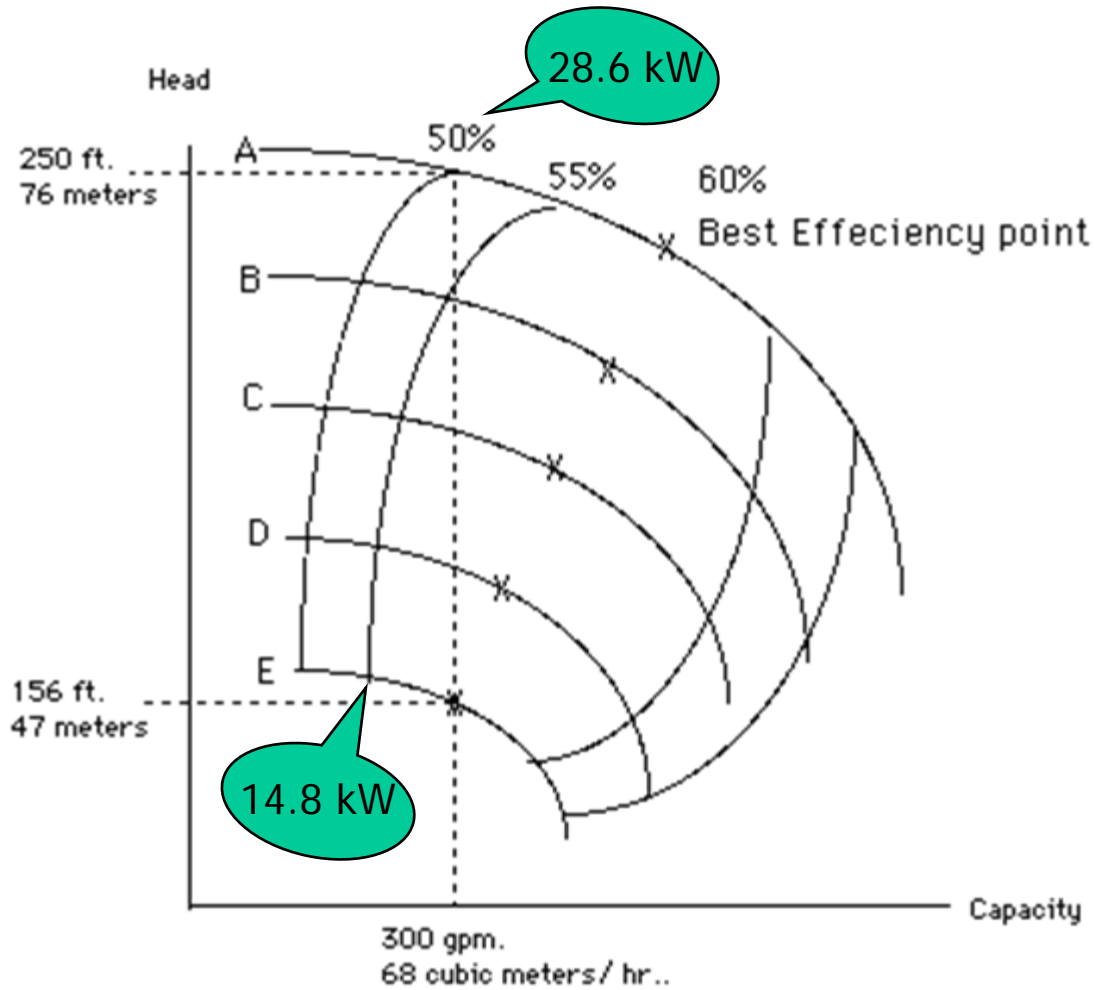
# SELECTING A PUMP



# SELECTING A PUMP



# EFFICIENCY CURVES



# *IF WE SELECT **E**, THEN THE PUMP EFFICIENCY IS **60%***

- Hydraulic Power =  $\frac{Q \text{ (m}^3\text{/s)} \times \text{Total head, } h_d - h_s \text{ (m)} \times \rho \text{ (kg/m}^3\text{)} \times g \text{ (m}^2\text{/s}^2\text{)}}{1000}$   
=  $\frac{(68/3600) \times 47 \times 1000 \times 9.81}{1000}$   
= **8.7 kW**
- Shaft Power -  $8.7 / 0.60 = 14.5 \text{ Kw}$
- Motor Power -  $14.8 / 0.9 = 16.1 \text{ Kw}$   
(considering a motor efficiency of 90%)

# *IF WE SELECT A, THEN THE PUMP EFFICIENCY IS 50%*

- Hydraulic Power = 
$$\frac{Q \text{ (m}^3\text{/s)} \times \text{Total head, } h_d - h_s \text{ (m)} \times \rho \text{ (kg/m}^3\text{)} \times g \text{ (m}^2\text{/s}^2\text{)}}{1000}$$
$$\frac{(68/3600) \times 76 \times 1000 \times 9.81}{1000}$$
$$= 14 \text{ kW}$$

Shaft Power -  $14 / 0.50 = 28 \text{ Kw}$

Motor Power -  $28 / 0.9 = 31 \text{ Kw}$  (considering a motor efficiency of 90%)

# USING OVERSIZED PUMP !

As shown in the drawing, we should be using impeller "E" to do this, but we have an oversized pump so we are using the larger impeller "A" with the pump discharge valve throttled back to 68 cubic meters per hour, giving us an actual head of 76 meters.

- Hence, additional power drawn by A over E is  $31 - 16.1 = 14.9$  kW.
- Extra energy used -  $8760 \text{ hrs/yr} \times 14.9 = 1,30,524 \text{ kw.}$   
 $= \text{Rs. } 5,22,096/\text{annum}$

**In this example, the extra cost of the electricity is more than the cost of purchasing a new pump.**