

## Issue - #1

### IGEN - Thermal Power Plant Corner

#### Estimation of saving due to control of de super heater water spray

De- super heater water spray before using soot blower = 30 TPH

De- super heater water spray after using soot blower = 7 TPH

Heat energy absorbed in the boiler due cleanliness of water walls after using soot blower =  $[(30 - 7) \times 1000 \times 173.4] = 3988200 \text{ Kcal / Hr}$

Due of absorption of this heat energy, additional steam generation in the boiler =  $3988200 / 822.9 = 4.85 \text{ TPH}$

Steam required for soot blower =  $110/24 = 4.58 \text{ TPH}$

Therefore excess steam available in the boiler =  $(4.85 - 4.58) = 0.27 \text{ TPH}$

Now there are two options -

#### **Options - I, Reduce fuel flow to stop generation of excess in the boiler and maintain MW generation constant.**

Heat energy saving =  $0.27 \times 1000 \times 822.9 = 222183 \text{ Kcal / Hr}$

Fuel saving =  $[222183 / (0.8 \times 4600)] = 60.38 \text{ Kg / Hr}$

Yearly fuel saving =  $7000 \times 60.38 = 422.63 \text{ Tons}$

Yearly Cost saving =  $\text{Rs } 1800 \times 422.63 = \text{Rs } 7,60,735.27$

#### **Options - II, Keep fuel flow constant and allow the excess steam to rise MW generation**

Additional generation due to excess steam =  $0.27/3.5 = 0.77 \text{ MW}$

Additional revenue that can be realized annually due to higher generation =

$0.77 \times 1000 \times 7000 \times 2 = \text{Rs } 1,07,80,000.00$

**Option II should be preferred because of higher financial gain. More over fine-tuning of fuel flow for maintaining generation at constant level is not practically possible.**

Investment required for soot blower =  $\text{Rs } 4,00,00,000.00$

Simple pay back period =  $4,00,00,000.00 / 1,07,80,000.00 = 3.7 \text{ Years}$

**M.G. Morshad / Energy Auditor (EA - 2696)**

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